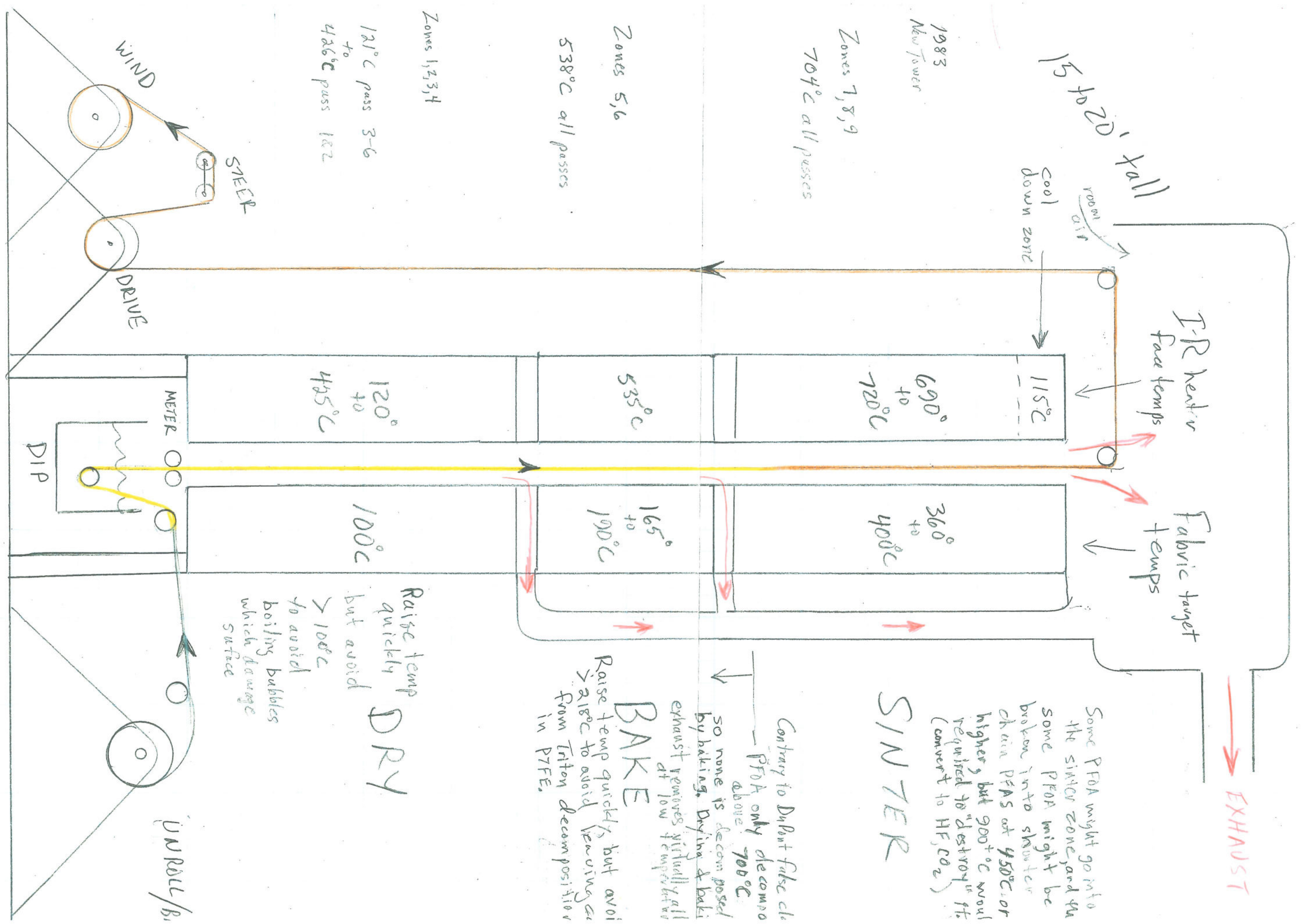


EXHIBIT S99 TO DECLARATION OF
STEPHEN G. SCHWARZ IN SUPPORT OF
PLAINTIFFS' MOTION FOR CLASS
CERTIFICATION

CROSS SECTION OF FABRIC YARN TOWER



Some PFA might go into the sinter zone, and the some PFA might be broken into smaller chain PFAs at 450°C or higher, but 900+°C would be required to "destroy" it (convert to HF, CO₂)

SINTER

Contrary to DuPont false claim - PFA only decomposes above 700°C

so none is decomposed by baking. Drying & bake exhaust removes virtually all at low temperature

BAKE

Raise temp quickly, but avoid > 218°C to avoid leaving in From Triton decomposition in PTFE.

DRY

Raise temp quickly but avoid > 100°C to avoid boiling bubbles which damage surface

1983 New Tower
 Zones 1, 8, 9
 704°C all passes
 Zones 5, 6
 538°C all passes

Zones 1, 2, 3, 4
 121°C pass 3-6
 to
 426°C pass 1&2

UNROLL/B.